



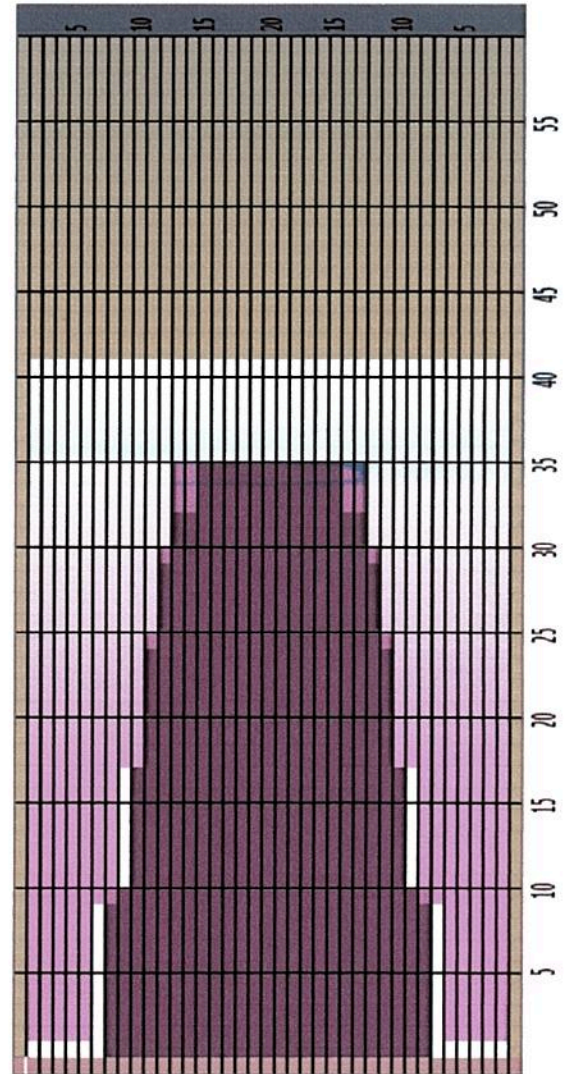
House 8-16-17 Current



Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	15.745 mL	Reverse Oil Total	11.07 mL	Volume Oil Total	26.815 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	14	3	74	0.0	1.9	1.9	2960
2	7L	7R	3	40	18	3	81	1.9	9.5	7.6	3240
3	9L	9R	3	50	18	3	69	9.5	17.1	7.6	3450
4	11L	11R	3	50	18	3	57	17.1	24.7	7.6	2850
5	12L	12R	2	55	18	3	34	24.7	29.8	5.1	1870
6	13L	13R	1	55	18	3	15	29.8	32.3	2.5	825
7	15L	15R	1	50	22	3	11	32.3	35.4	3.1	550
8	2L	2R	0	50	26	3	0	35.4	41.0	5.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	14	4	0	41.0	35.0	-6.0	0
2	13L	13R	2	50	18	3	30	35.0	29.9	-5.1	1500
3	12L	12R	2	50	18	3	34	29.9	24.8	-5.1	1700
4	11L	11R	3	50	18	3	57	24.8	17.2	-7.6	2850
5	10L	10R	3	40	18	3	63	17.2	9.6	-7.6	2520
6	8L	8R	2	50	14	3	50	9.6	5.7	-3.9	2500
7	2L	2R	0	50	14	3	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix 8:1
 Cleaner Ratio Back End Mix 8:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 1 In Lane
 Machine On 12/20/2017 5:07 PM

Item	3L-7L 18L-18R	8L-12L 18L-18R	13L-17L 18L-18R	18L-18R 17R-12R	18L-18R 12R-8R	18L-18R 7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	12.36	1.96	1.02	1.02	1.96	12.36

